## **DEFINE MACHINE**

1. Vertical Function Key (Screen Right)



- 2. Function Key (Screen Bottom)
- 3. Define Machine Data Set.







By S.Fukazaki http://hp.vector.co.jp/authors/VA034898/

# CHUCK

4.

5.

**P1** 

1. Vertical Function Key (Screen Right)



2. Function Key (Screen Bottom)



3. Select from [Jig]-[CHUCK] files.

ファイル名	サイズ 保存日
Jig CENTER	2008/01/24 09:47 2008/01/24 09:47
	2008/01/24 09:47 222 VP 2007/06/26 17:27
CHUCK B-208A6	233 KB 2007/06/26 17:39
CHUX B-21046 CHUX B-21246 CHUX B-21246 CHUX B-21248 CHUX H-023M CHUX N-06405	233 KB 2007/06/26 17:39 233 KB 2007/06/26 17:39 233 KB 2007/06/26 17:39 233 KB 2007/06/29 09:04 459 KB 2007/06/29 09:04 233 KB 2007/06/29 17:40 手振動
CHUCK N-08A06 CHUCK N-10A06 CHUCK N-10A08 CHUCK N-12A06 CHUCK N-12A08 CHUCK N-15A08	233 KB 2007/06/26 17:40 233 KB 2007/06/26 17:40 233 KB 2007/06/26 17:41 233 KB 2007/06/26 17:41 233 KB 2007/06/26 17:41 233 KB 2007/06/26 17:41
CHUCK N-15A11 CHUCK N-18A08 CHUCK N-18A11 CHUCK N-21A08 CHUCK N-21A11	233 KB 2007/06/26 17:41 233 KB 2007/06/26 17:41 233 KB 2007/06/26 17:42 233 KB 2007/06/26 17:42 233 KB 2007/06/26 17:42
CHUCK N-21A15 CHUCK N-24A11	233 KB 2007/06/26 17:42 233 KB 2007/06/26 17:42
OK 🗪 EXI	г
	E.

### OSP-P200 Collision Avoidance Simple Manual

By S.Fukazaki http://hp.vector.co.jp/authors/VA034898/

P2

#### JAW 1. Vertical Function Key (Screen Right) Setup Collision Avoidance Function Key (Screen Bottom) 2. DEFINE SPINDLE EDIT MODELS CREATE ADD JIG JAW 3. Jaw Data Set.



By S.Fukazaki http://hp.vector.co.jp/authors/VA034898/

# TOOL

4

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 $\mathbf{P3}$ 

1. Vertical Function Key (Screen Right)





### 3. Select Turret number.

ĺ	TOOL No.	SET TOOL NAME	PRJ AMOUNT	HOLDER NAME	TOOL NAME
	1	PCLNL2525	42.743	OUT1	PCLNL2525
1	2	PDJNL2525	45.584	OUT1	PDJNL2525
1	3	R166.5FA-2525-16	45.181	OUT1	R166.5FA-2525-16
1	4	S32S-PCLNL12	88.062	INSIDE	S32S-PCLNL12
1	5		*******		

## EDIT SET TOOL HOLDER

Select Holder File.

ファイル名	サイズ 保存日 🔥 🗖
BASE-HOLDER	2008/01/24 09:47
BIG	2008/01/24 09:47
HSK-A63-CK4-93	330 KB 2007/07/05 11:05
HSK-A63-CK5-83-CK54-CK4-TC20	395 KB 2004/01/01 02:35
HSK-A63-CK5-83	330 KB 2007/07/04 18:39
HSK-A63-DTE12-90	330 KB 2004/01/01 02:35





