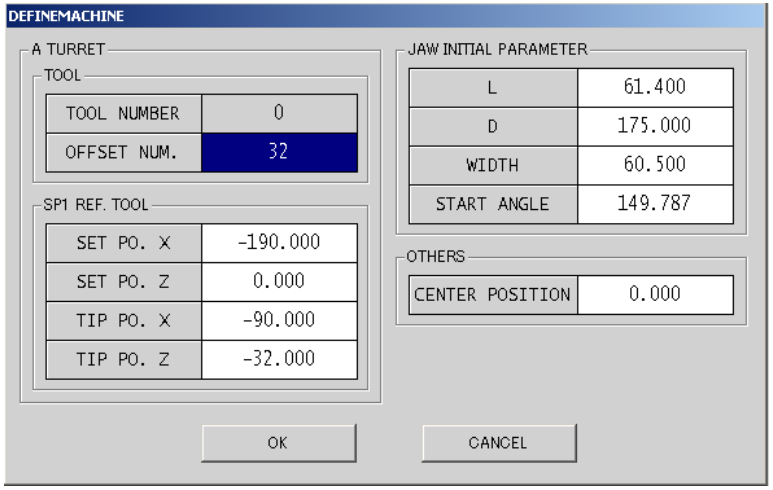
DEFINE MACHINE

1. Vertical Function Key (Screen Right)

2. Function Key (Screen Bottom)

3. Define Machine Data Set.



CENTER POSITION is for adjust NC-tailstock.

4. 

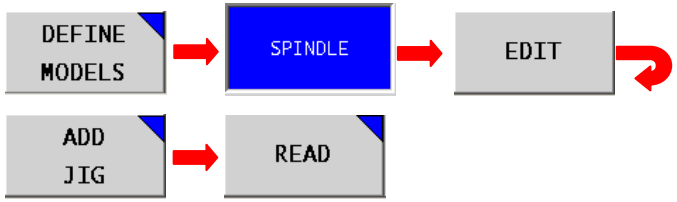
5. 

END

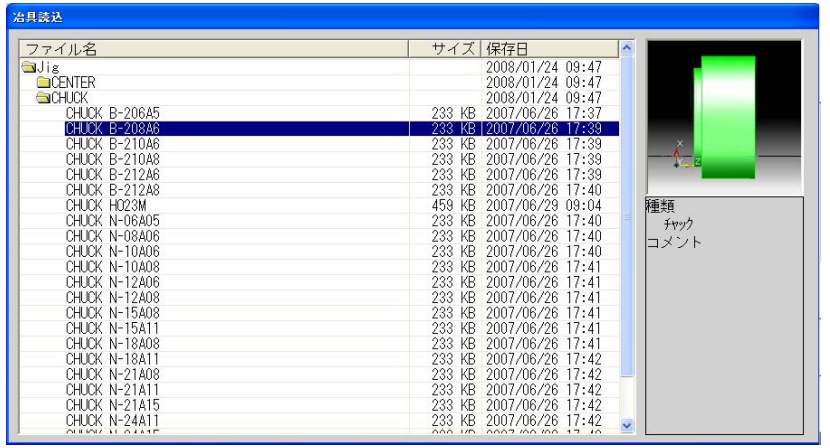
CHUCK

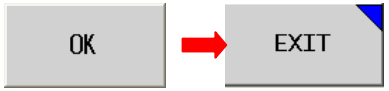
1. Vertical Function Key (Screen Right)

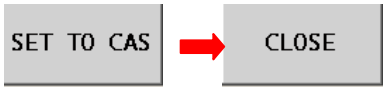
2. Function Key (Screen Bottom)



3. Select from [Jig]-[CHUCK] files.



4. 

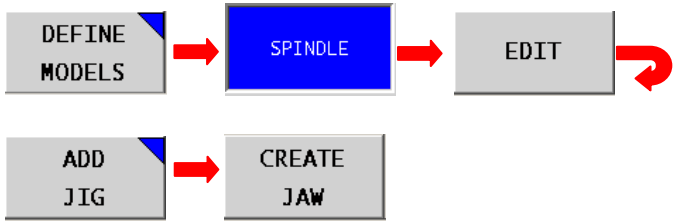
5. 

END

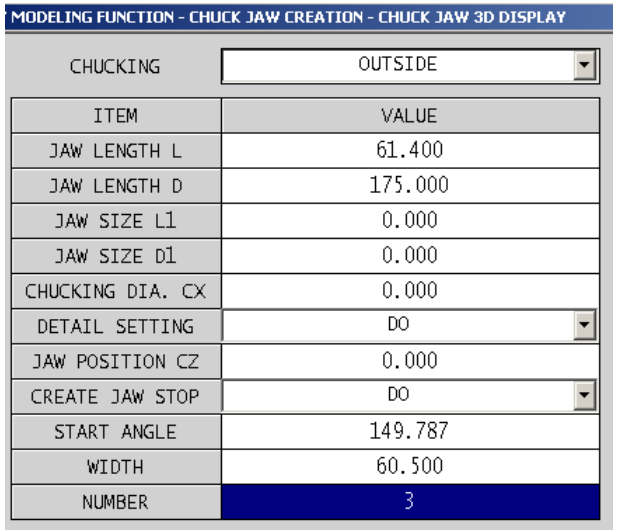
JAW

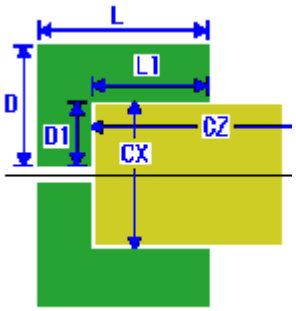
1. Vertical Function Key (Screen Right)

2. Function Key (Screen Bottom)



3. Jaw Data Set.





4. OK → OK → EXIT

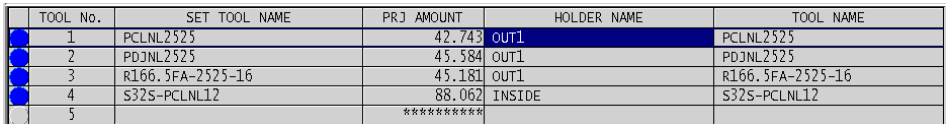
5. SET TO CAS → CLOSE END

TOOL

1. Vertical Function Key (Screen Right)

2. Function Key (Screen Bottom)

3. Select Turret number.



	TOOL No.	SET TOOL NAME	PRJ AMOUNT	HOLDER NAME	TOOL NAME
	1	PCLNL2525	42.743	OUT1	PCLNL2525
	2	PDJNL2525	45.584	OUT1	PDJNL2525
	3	R166.5FA-2525-16	45.181	OUT1	R166.5FA-2525-16
	4	S32S-PCLNL12	88.062	INSIDE	S32S-PCLNL12
	5		**********		

4. EDIT SET TOOL → SELECT HOLDER Select Holder File.

5. OK → SELECT TOOL Select Tool File.

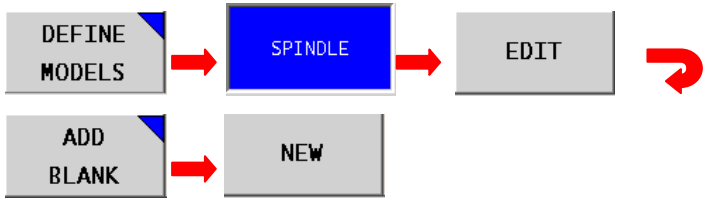
6. OK → CHANGE SETTING → SET OFFSET → OK

7. OK → EXIT → SET TO CAS → CLOSE

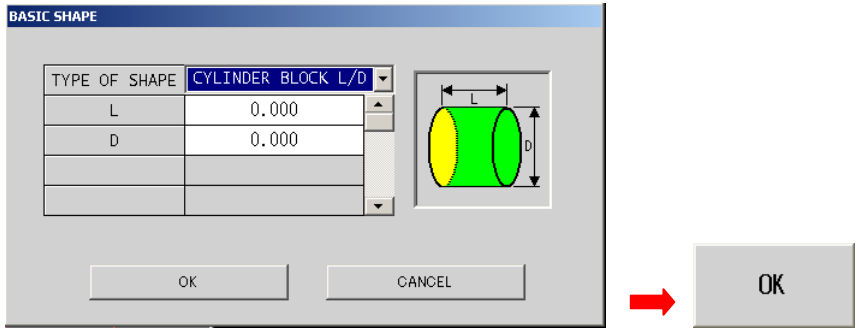
BLANK MATERIAL

1. Vertical Function Key (Screen Right)

2. Function Key (Screen Bottom)



3. Select Shape & Input Data.



4. If need add shape 

5. If all shape add then 

6. For adjust position 

7.